



# EXPANDET®



®

Svendebuen 2-6 DK-3230

Tlf.: +45 70227979

expandet@expandet.dk

## Declaration of Performance

No. DEA9900210

### Expandet Concrete Hammer Rivet

Intended use or uses of the construction product according to ETAG 001-06		
Generic type		Deformation- controlled expansion anchor
Base material		May be anchored in: <ul style="list-style-type: none"><li>- Cracked or non-cracked concrete.</li><li>- Reinforced or unreinforced normal weight concrete of strength classes C 20/25 at least to C50/60 at most according to EN 206: 2000-12.</li></ul>
A	Material	Galvanised steel
	Durability	May only be used in Structures subject to dry indoor conditions, indoor with temporary condensation.
Loading		Static, quasi-static and loads under fire
Fire Reaction		Class A1 in relation to reaction to fire in accordance with the stipulations of the Commission decision 96/603/EC, amended by 2000/605/EC.
ETA - 06/0259 issued by		Deutsches Institut für Bautechnik (DIBT)
On the basis of		ETAG 001-6
Certificate of constancy of performance 0756-CDP-0177-EN issued by		Deutsches Institut für Bautechnik (DIBT)
Under System		2+

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**Dimensions and Materials**

Expandet Concrete Hammer Rivet		6 x 35 mm	6 x 60 mm
Length of wedge	[mm]	43	73
Length of shank	[mm]	39	69,5
Material	Steel acc. To EN 10263-4		

**Installation parameters**

Expandet Concrete Hammer Rivet			6 x 35 mm	6 x 60 mm
Diameter of drill hole	$d_0$	[mm]	6	
Depth of drill hole	$h_0 \geq$	[mm]	40	
Effective anchorage depth	$h_{ef}$	[mm]	32	
Minimum thickness of member	$h_{min}$	[mm]	80	
Max. Thickness of fixture	$t_{fix}$	[mm]	5	35

**Design Method C: Characteristic values**

Expandet Concrete Hammer Rivet		6 x 35 mm	6 x 60 mm
Any load direction			
Characteristic resistance (in concrete C20/25 to C50/60) $F_{Rk}$		[kN]	5
Partial safety factor $\gamma_M^{1)}$		[-]	1,5
Spacing $S_{cr}$		[mm]	200
Edge distance $C_{cr}$		[mm]	150
Shear load with lever arm			
Characteristic bending moment $M_{Rk,s}^{0\ 2)}$		[Nm]	5,4
Partial safety factor $\gamma_{Ms}$		[-]	1,25
<sup>1)</sup> Installation safety factor $\gamma_2 = 1,0$ included			
<sup>2)</sup> Characteristic bending moment according to ETAG 001, Annex C, 5.2.3.2.b			



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Characteristic values under fire exposure in concrete C20/25 to C50/60 in any load direction without lever arm, Design Method C

Fire resistance class	Expandet Concrete Hammer Rivet		6x35 / 6x65
R 30	Characteristic resistance	$F_{Rk,s}^{2)}$ [kN]	0,8
R 60	Characteristic resistance	$F_{Rk,s}^{2)}$ [kN]	0,7
R 90	Characteristic resistance	$F_{Rk,s}^{2)}$ [kN]	0,6
R 120	Characteristic resistance	$F_{Rk,s}^{2)}$ [kN]	0,4
R 30 to R 120	Spacing	$S_{cr,s}$ [mm]	200
	Edge distance <sup>1)</sup>	$C_{cr,s}$ [mm]	150
<sup>1)</sup> In case of fire attack from more than one side, the edge distance shall be $\geq 300$ mm.			
<sup>2)</sup> In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended.			

The performance of the product identified above is in conformity with the set of declared performance/s.

This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of Expandet Screw Anchors A/S by:

Place and date of issue: Græsted, 10/07/2015

Lars Mortensen, Head of Technical Department