



Declaration of Performance

No. DEA990910

Expandet ESI Extreme Pro, EVL Extreme Pro (galvanized or stainless steel bonded anchor)

Intended use or uses of the construction product according to ETAG 001 parts 1 and 5	
Generic type	
Bonded anchor for anchorage of threaded rod	
Base material	
Cracked and Un-cracked concrete C20/25 to C50/60 acc. to EN 206-1:2003	
A	Material
	Durability
Steel, zinc plated $\geq 5 \mu\text{m}$ acc. to EN ISO 4042:1999 or hot-dip galvanised $\geq 40 \mu\text{m}$ acc. to EN ISO 1461:2009 and EN ISO 10684:2004+AC:2009 Property class 4.6, 4.8, 5.8, 8.8 acc. EN 898-1 & EN 898-2	
Internal dry conditions	
B	Material
	Durability
Stainless steel: $\leq M24$: A4-70 ; $> M24$ A4-50 according to EN ISO 3506	
Dry internal conditions, external atmospheric exposure (including industrial and marine environment) or exposure in permanently damp internal conditions if no particular aggressive conditions exist.	
C	Material
	Durability
Stainless steel 1.4529 & 1.4565: $\leq M24$: class 70 ; $> M24$ class 50 according to EN ISO 3506	
dry internal conditions, external atmospheric exposure, in permanently damp internal conditions or in other particular aggressive conditions - e.g. permanent, alternating immersion in seawater, splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).	
Loading (A,B,C)	
Static, quasi-static & seismic.	
Fire Resistance	
NPD	
Fire Reaction	
A1 according to EN13501-1	
Generic type	
Bonded anchor for anchorage of reinforcing bar	
Base material	
Cracked and Un-cracked concrete C20/25 to C50/60 acc. to EN 206-1:2003	
D	Material of reinforcing bar
	Loading
Class B and C as EN 1992-1-1 Annex C	
Static, quasi-static & Seismic	
Fire Reaction	
A1 according to EN13501-1	
Service temperature range	
I: -40°C to $+40^{\circ}\text{C}$ (max. short term temperature $+40^{\circ}\text{C}$ and max. long term temperature $+24^{\circ}\text{C}$). II: -40°C to $+80^{\circ}\text{C}$ (max. short term temperature $+80^{\circ}\text{C}$ and max. long term temperature $+50^{\circ}\text{C}$). III: -40°C to $+120^{\circ}\text{C}$ (max. short term temperature $+120^{\circ}\text{C}$ and max. long term temperature $+72^{\circ}\text{C}$).	
Use category	
Category 1 & 2: dry and wet concrete, flooded holes are allowed. Drilling method: Hammer drilling.	
ETA – 16/0959 issued by	
DIBT	
On the basis of	
ETAG 001, according to Article 29 of the Regulation (EU) No 305/2011	
Certificate of constancy of performance	
STAATLICHE MATERIALPRÜFUNGSANSTALT DARMSTADT 1343-CPR-M 628-1	



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Installation parameters for threaded rod

Anchor size		M 8	M 10	M 12	M 16	M 20	M 24	M 27	M 30
Nominal drill hole diameter	d_0 [mm] =	10	12	14	18	24	28	32	35
Effective anchorage depth	$h_{ef,min}$ [mm] =	60	60	70	80	90	96	108	120
	$h_{ef,max}$ [mm] =	160	200	240	320	400	480	540	600
Diameter of clearance hole in the fixture	d_f [mm] ≤	9	12	14	18	22	26	30	33
Diameter of steel brush	d_b [mm] ≥	12	14	16	20	26	30	34	37
Torque moment	T_{inst} [Nm] ≤	10	20	40	80	120	160	180	200
Thickness of fixture	$t_{fix,min}$ [mm] >	0							
	$t_{fix,max}$ [mm] <	1500							
Minimum thickness of member	h_{min} [mm]	$h_{ef} + 30$ mm ≥ 100 mm			$h_{ef} + 2d_0$				
Minimum spacing	s_{min} [mm]	40	50	60	80	100	120	135	150
Minimum edge distance	c_{min} [mm]	40	50	60	80	100	120	135	150

Installation parameters for rebar

Rebar size		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Nominal drill hole diameter	d_0 [mm] =	12	14	16	18	20	24	32	35	40
Effective anchorage depth	$h_{ef,min}$ [mm] =	60	60	70	75	80	90	100	112	128
	$h_{ef,max}$ [mm] =	160	200	240	280	320	400	480	540	640
Diameter of steel brush	d_b [mm] ≥	14	16	18	20	22	26	34	37	41,5
Minimum thickness of member	h_{min} [mm]	$h_{ef} + 30$ mm ≥ 100 mm			$h_{ef} + 2d_0$					
Minimum spacing	s_{min} [mm]	40	50	60	70	80	100	125	140	160
Minimum edge distance	c_{min} [mm]	40	50	60	70	80	100	125	140	160



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Characteristic values of *tension* loads under static, quasi-static action and seismic action (performance category C1)

Anchor size threaded rod				M 8	M 10	M 12	M 16	M 20	M 24	M 27	M 30
Steel failure											
Characteristic tension resistance		$N_{Rk,s} = N_{Rk,s,seis}$	[kN]	$A_s \cdot f_{uk}$							
Combined pull-out and concrete failure											
Characteristic bond resistance in non-cracked concrete C20/25											
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm ²]	10	12	12	12	12	11	10	9
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm ²]	7,5	8,5	8,5	8,5	not admissible			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm ²]	7,5	9	9	9	9	8,5	7,5	6,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm ²]	5,5	6,5	6,5	6,5	not admissible			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm ²]	5,5	6,5	6,5	6,5	6,5	6,5	5,5	5,0
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm ²]	4,0	5,0	5,0	5,0	not admissible			
Characteristic bond resistance in cracked concrete C20/25											
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm ²]	4,0	5,0	5,5	5,5	5,5	5,5	6,5	6,5
		$\tau_{Rk,C1}$	[N/mm ²]	2,5	3,1	3,7	3,7	3,7	3,8	4,5	4,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm ²]	4,0	4,0	5,5	5,5	not admissible			
		$\tau_{Rk,C1}$	[N/mm ²]	2,5	2,5	3,7	3,7	not admissible			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm ²]	2,5	3,5	4,0	4,0	4,0	4,0	4,5	4,5
		$\tau_{Rk,C1}$	[N/mm ²]	1,6	2,2	2,7	2,7	2,7	2,8	3,1	3,1
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm ²]	2,5	3,0	4,0	4,0	not admissible			
		$\tau_{Rk,C1}$	[N/mm ²]	1,6	1,9	2,7	2,7	not admissible			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm ²]	2,0	2,5	3,0	3,0	3,0	3,0	3,5	3,5
		$\tau_{Rk,C1}$	[N/mm ²]	1,3	1,6	2,0	2,0	2,0	2,1	2,4	2,4
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm ²]	2,0	2,5	3,0	3,0	not admissible			
		$\tau_{Rk,C1}$	[N/mm ²]	1,3	1,6	2,0	2,0	not admissible			



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Characteristic values of *tension* loads under static, quasi-static action and seismic action (performance category C1)

Increasing factors for concrete (only static or quasi-static actions) ψ_c		C25/30		1,02
		C30/37		1,04
		C35/45		1,07
		C40/50		1,08
		C45/55		1,09
		C50/60		1,10
Factor according to CEN/TS 1992-4-5 Section 6.2.2.3	Non-cracked concrete	k_8	[-]	10,1
	Cracked concrete			7,2
Concrete cone failure				
Factor according to CEN/TS 1992-4-5 Section 6.2.3.1	Non-cracked concrete	k_{ucr}	[-]	10,1
	Cracked concrete	k_{cr}	[-]	7,2
Edge distance		$c_{cr,N}$	[mm]	$1,5 h_{ef}$
Axial distance		$s_{cr,N}$	[mm]	$3,0 h_{ef}$
Splitting				
Edge distance		$c_{cr,sp}$	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left(2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$
Axial distance		$s_{cr,sp}$	[mm]	$2 c_{cr,sp}$
Installation safety factor (dry and wet concrete)	$\gamma_2 = \gamma_{inst}$		1,0	1,2
Installation safety factor (flooded bore hole)	$\gamma_2 = \gamma_{inst}$		1,4	not admissible



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Characteristic values of *shear* loads under static, quasi-static action and seismic action (performance category C1)

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
Steel failure without lever arm										
Characteristic shear resistance	$V_{Rk,s}$	[kN]	$0,50 \cdot A_s \cdot f_{uk}$							
	$V_{Rk,s,C1}$	[kN]	$0,35 \cdot A_s \cdot f_{uk}$							
Ductility factor according to CEN/TS 1992-4-5 Section 6.3.2.1	k_2		0,8							
Steel failure with lever arm										
Characteristic bending moment	$M_{Rk,s}^0$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$							
	$M_{Rk,s,C1}^0$	[Nm]	No Performance Determined (NPD)							
Concrete pry-out failure										
Factor k_3 in equation (27) of CEN/TS 1992-4-5 Section 6.3.3 Factor k in equation (5.7) of Technical Report TR 029	$k_{(3)}$		2,0							
Installation safety factor	$\gamma_2 = \gamma_{inst}$		1,0							
Concrete edge failure										
Effective length of anchor	l_f	[mm]	$l_f = \min(h_{ef}; 8 d_{nom})$							
Outside diameter of anchor	d_{nom}	[mm]	8	10	12	16	20	24	27	30
Installation safety factor	$\gamma_2 = \gamma_{inst}$		1,0							



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Characteristic values of tension loads under static, quasi-static action and seismic action (performance category C1)

Anchor size reinforcing bar				Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Steel failure												
Characteristic tension resistance		$N_{Rk,s} = N_{Rk,s,seis}$	[kN]	$A_s \cdot f_{uk}$								
Combined pull-out and concrete failure												
Characteristic bond resistance in non-cracked concrete C20/25												
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm ²]	10	12	12	12	12	12	11	10	8,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm ²]	7,5	8,5	8,5	8,5	8,5	not admissible			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm ²]	7,5	9	9	9	9	9	8,0	7,0	6,0
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm ²]	5,5	6,5	6,5	6,5	6,5	not admissible			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm ²]	5,5	6,5	6,5	6,5	6,5	6,5	6,0	5,0	4,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm ²]	4,0	5,0	5,0	5,0	5,0	not admissible			
Characteristic bond resistance in cracked concrete C20/25												
Temperature range I: 40°C/24°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm ²]	4,0	5,0	5,5	5,5	5,5	5,5	5,5	6,5	6,5
		$\tau_{Rk,C1}$	[N/mm ²]	2,5	3,1	3,7	3,7	3,7	3,7	3,8	4,5	4,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm ²]	4,0	4,0	5,5	5,5	5,5	not admissible			
		$\tau_{Rk,C1}$	[N/mm ²]	2,5	2,5	3,7	3,7	3,7	not admissible			
Temperature range II: 80°C/50°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm ²]	2,5	3,5	4,0	4,0	4,0	4,0	4,0	4,5	4,5
		$\tau_{Rk,C1}$	[N/mm ²]	1,6	2,2	2,7	2,7	2,7	2,7	2,8	3,1	3,1
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm ²]	2,5	3,0	4,0	4,0	4,0	not admissible			
		$\tau_{Rk,C1}$	[N/mm ²]	1,6	1,9	2,7	2,7	2,7	not admissible			
Temperature range III: 120°C/72°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm ²]	2,0	2,5	3,0	3,0	3,0	3,0	3,0	3,5	3,5
		$\tau_{Rk,C1}$	[N/mm ²]	1,3	1,6	2,0	2,0	2,0	2,0	2,1	2,4	2,4
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm ²]	2,0	2,5	3,0	3,0	3,0	not admissible			
		$\tau_{Rk,C1}$	[N/mm ²]	1,3	1,6	2,0	2,0	2,0	not admissible			



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Characteristic values of tension loads under static, quasi-static action and seismic action (performance category C1)

Increasing factors for concrete (only static or quasi-static actions) ψ_c	C25/30			1,02
	C30/37			1,04
	C35/45			1,07
	C40/50			1,08
	C45/55			1,09
	C50/60			1,10
Factor according to CEN/TS 1992-4-5 Section 6.2.2.3	Non-cracked concrete	k_8	[-]	10,1
	Cracked concrete			7,2
Concrete cone failure				
Factor according to CEN/TS 1992-4-5 Section 6.2.3.1	Non-cracked concrete	k_{ucr}	[-]	10,1
	Cracked concrete	k_{cr}	[-]	7,2
Edge distance	$c_{cr,N}$	[mm]		$1,5 h_{ef}$
Axial distance	$s_{cr,N}$	[mm]		$3,0 h_{ef}$
Splitting				
Edge distance	$c_{cr,sp}$	[mm]		$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left(2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$
Axial distance	$s_{cr,sp}$	[mm]		$2 c_{cr,sp}$
Installation safety factor (dry and wet concrete)	$\gamma_2 = \gamma_{inst}$		1,0	1,2
Installation safety factor (flooded bore hole)	$\gamma_2 = \gamma_{inst}$		1,4	not admissible



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Characteristic values of shear loads under static, quasi-static action and seismic action (performance category C1)

Anchor size reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32	
Steel failure without lever arm											
Characteristic shear resistance	$V_{RK,s}$	[kN]	$0,50 \cdot A_s \cdot f_{uk}$								
	$V_{RK,s,C1}^0$	[kN]	not admissible	$0,35 \cdot A_s \cdot f_{uk}$							
Ductility factor according to CEN/TS 1992-4-5 Section 6.3.2.1	k_2		0,8								
Steel failure with lever arm											
Characteristic bending moment	$M_{RK,s}^0$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$								
	$M_{RK,s,C1}^0$	[Nm]	No Performance Determined (NPD)								
Concrete pry-out failure											
Factor k_3 in equation (27) of CEN/TS 1992-4-5 Section 6.3.3 Factor k in equation (5.7) of Technical Report TR 029	$k_{(3)}$		2,0								
Installation safety factor	$\gamma_2 = \gamma_{inst}$		1,0								
Concrete edge failure											
Effective length of anchor	l_f	[mm]	$l_f = \min(h_{ef}; 8 d_{nom})$								
Outside diameter of anchor	d_{nom}	[mm]	8	10	12	14	16	20	25	28	32
Installation safety factor	$\gamma_2 = \gamma_{inst}$		1,0								



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Displacements under tension load¹⁾ (threaded rod)

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
Non-cracked concrete C20/25										
Temperature range I: 40°C/24°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,021	0,023	0,026	0,031	0,036	0,041	0,045	0,049
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,030	0,033	0,037	0,045	0,052	0,060	0,065	0,071
Temperature range II: 80°C/50°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172
Temperature range III: 120°C/72°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172
Cracked concrete C20/25										
Temperature range I: 40°C/24°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,090		0,070					
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,105		0,105					
Temperature range II: 80°C/50°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,219		0,170					
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,255		0,245					
Temperature range III: 120°C/72°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,219		0,170					
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,255		0,245					

¹⁾ Calculation of the displacement: $\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau$; τ : action bond stress for tension

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau;$$

Displacements under shear load¹⁾ (threaded rod)

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
For non-cracked concrete C20/25										
All temperature ranges	δ_{V0} -factor	[mm/(kN)]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$ -factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05
For cracked concrete C20/25										
All temperature ranges	δ_{V0} -factor	[mm/(kN)]	0,12	0,12	0,11	0,10	0,09	0,08	0,08	0,07
	$\delta_{V\infty}$ -factor	[mm/(kN)]	0,18	0,18	0,17	0,15	0,14	0,13	0,12	0,10

¹⁾ Calculation of the displacement: $\delta_{V0} = \delta_{V0}\text{-factor} \cdot V$; V : action shear load

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V;$$



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Displacements under tension load¹⁾ (rebar)

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Non-cracked concrete C20/25											
Temperature range I: 40°C/24°C	δ _{N0} -factor	[mm/(N/mm ²)]	0,021	0,023	0,026	0,028	0,031	0,036	0,043	0,047	0,052
	δ _{N∞} -factor	[mm/(N/mm ²)]	0,030	0,033	0,037	0,041	0,045	0,052	0,061	0,071	0,075
Temperature range II: 80°C/50°C	δ _{N0} -factor	[mm/(N/mm ²)]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	δ _{N∞} -factor	[mm/(N/mm ²)]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
Temperature range III: 120°C/72°C	δ _{N0} -factor	[mm/(N/mm ²)]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	δ _{N∞} -factor	[mm/(N/mm ²)]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
Cracked concrete C20/25											
Temperature range I: 40°C/24°C	δ _{N0} -factor	[mm/(N/mm ²)]	0,090				0,070				
	δ _{N∞} -factor	[mm/(N/mm ²)]	0,105				0,105				
Temperature range II: 80°C/50°C	δ _{N0} -factor	[mm/(N/mm ²)]	0,219				0,170				
	δ _{N∞} -factor	[mm/(N/mm ²)]	0,255				0,245				
Temperature range III: 120°C/72°C	δ _{N0} -factor	[mm/(N/mm ²)]	0,219				0,170				
	δ _{N∞} -factor	[mm/(N/mm ²)]	0,255				0,245				

¹⁾ Calculation of the displacement: $\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau$; τ : action bond stress for tension

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau;$$

Displacement under shear load¹⁾ (rebar)

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Non-cracked concrete C20/25											
All temperature ranges	δ _{V0} -factor	[mm/(kN)]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03
	δ _{V∞} -factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,04	0,04
Cracked concrete C20/25											
All temperature ranges	δ _{V0} -factor	[mm/(kN)]	0,12	0,12	0,11	0,11	0,10	0,09	0,08	0,07	0,06
	δ _{V∞} -factor	[mm/(kN)]	0,18	0,18	0,17	0,16	0,15	0,14	0,12	0,11	0,10

¹⁾ Calculation of the displacement: $\delta_{V0} = \delta_{V0}\text{-factor} \cdot V$; V : action shear load

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V;$$



EXPANDET[®]



Svendebuen 2-6 DK-3230
Tlf.: +45 70227979
expandet@expandet.dk

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The performance of the product identified above is in conformity with the set of declared performance/s.
This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of Expandet Screw Anchors A/S by:

Place and date of issue: Græsted, 31/12/2016

Lars Mortensen, Head of Technical Department